## § 63.643

- Σ ES<sub>2</sub> = Sum of the emissions, megagrams per year, from all Group 2 storage vessels, as defined in \$63.641.
- $\Sigma$  EGLR<sub>IC</sub> = Sum of the residual emissions, megagrams per year, from all Group 1 gasoline loading racks, as defined in §63.641.
- Σ EGLR<sub>2</sub> = Sum of the emissions, megagrams per year, from all Group 2 gasoline loading racks, as defined in §63.641.
- $(R)\Sigma$  EMV<sub>1</sub> = Sum of the residual emissions megagrams per year, from all Group 1 marine tank vessels, as defined in §63.641.
- R = 0.03 for existing sources, 0.02 for new sources.
- $\Sigma$  EMV<sub>2</sub> = Sum of the emissions, megagrams per year from all Group 2 marine tank vessels, as defined in §63.641.
- $\Sigma$  EWW<sub>IC</sub> = Sum of the residual emissions from all Group 1 wastewater streams, as defined in §63.641. This term is calculated for each Group 1 stream according to the equation for EWW<sub>ic</sub> in §63.652(h)(6).
- $\Sigma$  EWW<sub>2</sub> = Sum of emissions from all Group 2 wastewater streams, as defined in §63.641.

The emissions level represented by this equation is dependent on the collection of emission points in the source. The level is not fixed and can change as the emissions from each emission point change or as the number of emission points in the source changes.

- (h) The owner or operator of a new source subject to the requirements of this subpart shall control emissions of organic HAP's to the level represented by the equation in paragraph (g) of this section.
- (i) The owner or operator of an existing source shall demonstrate compliance with the emission standard in paragraph (g) of this section by following the procedures specified in paragraph (k) of this section for all emission points, or by following the emissions averaging compliance approach specified in paragraph (l) of this section for specified emission points and the procedures specified in paragraph (k) of this section for all other emission points within the source.
- (j) The owner or operator of a new source shall demonstrate compliance with the emission standard in paragraph (h) of this section only by following the procedures in paragraph (k) of this section. The owner or operator of a new source may not use the emissions averaging compliance approach.
- (k) The owner or operator of an existing source may comply, and the owner or operator of a new source shall com-

ply, with the miscellaneous process vent provisions in §§63.643 through 63.645, the storage vessel provisions in §63.646, the wastewater provisions in §63.647, the gasoline loading rack provisions in §63.650, and the marine tank vessel loading operation provisions in §63.651 of this subpart.

- (1) The owner or operator using this compliance approach shall also comply with the requirements of §63.655 as applicable.
- (2) The owner or operator using this compliance approach is not required to calculate the annual emission rate specified in paragraph (g) of this section.
- (1) The owner or operator of an existing source may elect to control some of the emission points within the source to different levels than specified under (\$\frac{8}{3}.643\$ through \$63.647\$, \$\$63.650\$ and \$63.651\$ by using an emissions averaging compliance approach as long as the overall emissions for the source do not exceed the emission level specified in paragraph (g) of this section. The owner or operator using emissions averaging shall meet the requirements in paragraphs (1)(1) and (1)(2) of this section.
- (1) Calculate emission debits and credits for those emission points involved in the emissions average according to the procedures specified in §63.652; and
- (2) Comply with the requirements of §§ 63.652, 63.653, and 63.655, as applicable.
- (m) A State may restrict the owner or operator of an existing source to using only the procedures in paragraph (k) of this section to comply with the emission standard in paragraph (g) of this section. Such a restriction would preclude the source from using an emissions averaging compliance approach.

[60 FR 43260, Aug. 18, 1995; 61 FR 7051, Feb. 23, 1996, as amended at 61 FR 29879, June 12, 1996; 74 FR 55685, Oct. 28, 2009]

## § 63.643 Miscellaneous process vent provisions.

(a) The owner or operator of a Group 1 miscellaneous process vent as defined in §63.641 shall comply with the requirements of either paragraphs (a)(1) or (a)(2) of this section.

- (1) Reduce emissions of organic HAP's using a flare that meets the requirements of §63.11(b) of subpart A of this part.
- (2) Reduce emissions of organic HAP's, using a control device, by 98 weight-percent or to a concentration of 20 parts per million by volume, on a dry basis, corrected to 3 percent oxygen, whichever is less stringent. Compliance can be determined by measuring either organic HAP's or TOC's using the procedures in §63.645.
- (b) If a boiler or process heater is used to comply with the percentage of reduction requirement or concentration limit specified in paragraph (a)(2) of this section, then the vent stream shall be introduced into the flame zone of such a device, or in a location such that the required percent reduction or concentration is achieved. Testing and monitoring is required only as specified in §63.644(a) and §63.645 of this subpart.

## § 63.644 Monitoring provisions for miscellaneous process vents.

- (a) Except as provided in paragraph (b) of this section, each owner or operator of a Group 1 miscellaneous process vent that uses a combustion device to comply with the requirements in §63.643(a) shall install the monitoring equipment specified in paragraph (a)(1), (a)(2), (a)(3), or (a)(4) of this section, depending on the type of combustion device used. All monitoring equipment shall be installed, calibrated, maintained, and operated according to manufacturer's specifications or other written procedures that provide adequate assurance that the equipment will monitor accurately.
- (1) Where an incinerator is used, a temperature monitoring device equipped with a continuous recorder is required.
- (i) Where an incinerator other than a catalytic incinerator is used, a temperature monitoring device shall be installed in the firebox or in the ductwork immediately downstream of the firebox in a position before any substantial heat exchange occurs.
- (ii) Where a catalytic incinerator is used, temperature monitoring devices shall be installed in the gas stream im-

- mediately before and after the catalyst bed.
- (2) Where a flare is used, a device (including but not limited to a thermocouple, an ultraviolet beam sensor, or an infrared sensor) capable of continuously detecting the presence of a pilot flame is required.
- (3) Any boiler or process heater with a design heat input capacity greater than or equal to 44 megawatt or any boiler or process heater in which all vent streams are introduced into the flame zone is exempt from monitoring.
- (4) Any boiler or process heater less than 44 megawatts design heat capacity where the vent stream is not introduced into the flame zone is required to use a temperature monitoring device in the firebox equipped with a continuous recorder.
- (b) An owner or operator of a Group 1 miscellaneous process vent may request approval to monitor parameters other than those listed in paragraph (a) of this section. The request shall be submitted according to the procedures specified in §63.655(h). Approval shall be requested if the owner or operator:
- (1) Uses a control device other than an incinerator, boiler, process heater, or flare; or
- (2) Uses one of the control devices listed in paragraph (a) of this section, but seeks to monitor a parameter other than those specified in paragraph (a) of this section.
- (c) The owner or operator of a Group 1 miscellaneous process vent using a vent system that contains bypass lines that could divert a vent stream away from the control device used to comply with paragraph (a) of this section shall comply with either paragraph (c)(1) or (c)(2) of this section. Equipment such as low leg drains, high point bleeds, analyzer vents, open-ended valves or lines, pressure relief valves needed for safety reasons, and equipment subject to §63.648 are not subject to this paragraph.
- (1) Install, calibrate, maintain, and operate a flow indicator that determines whether a vent stream flow is present at least once every hour. Records shall be generated as specified in §63.655(h) and (i). The flow indicator shall be installed at the entrance to any bypass line that could divert the